

Ship Oct. 29

# Work Order ID 63110

October 21, 2010 8:57:17 AM

Page 1

PRELIMINARY ISSUE

Item ID: D139-799-017 Accept

Revision ID: PRELIM

Item Name: Floor Protector

Start Date: 10/21/10 Start Qty: 1.00

Required Date: 10/29/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: U Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D139-799	PA1
--------------	-----

100	check to P2	0.00
-----	-------------	------



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-017  
CHG001

110	Pick Kit	0.00
-----	----------	------



Packaging

Packaging

Memo

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------



QC

Quality Control

Memo

-inspect kit  
no ~~has~~ parts work  
or labels

Solution  
to PA2 IN only

*P. 1/1/02 (U)*

**Work Order ID 63110**

October 21, 2010 8:57:18 AM

Page 2

Item ID: D139-799-017

Accept

Setup Start

Revision ID: PRELIM

Stop

Item Name: Floor Portector

Start Date: 10/21/10 Start Qty: 1.00

Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-017 Location: _____ PPP rev: _____								
		<i>help</i>							
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

POSITIVE RECALL

EFFECTIVE 10-10-21 AUTH h

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

*PD1355**PD10-11-01*

# Picklist Print

October 21, 2010 8:57:17 AM

Page 1

Work Order ID: 63110

Parent Item: D139-799-017

Parent Item Name: Floor Portector



Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
6 D3580-1 		Manufactured	No			110	Each	0.0000	6	6			
Joggle Bracket													
6 D3628-1 		Manufactured	No			110	Each	340.0000	6	6			
Cupped Washer													
<div> <div>Location</div> <div>ST075</div> <div>59945</div> </div> <div> <div>Loc Qty</div> <div>340</div> <div>340</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
6 D4130-5 		Manufactured	No			110	Each	0.0000	1	1			
Fwd Cargo Floor Protector													
6 D4130-7 		Manufactured	No			110	Each	0.0000	1	1			
Center Cargo Floor Protector													
6 D4130-9 		Manufactured	No			110	Each	0.0000	1	1			
Aft Cargo Floor Protector													
6 D4153-1 		Manufactured	No			110	Each	0.0000	2	2			
Joggle Bracket													
6 D4166-1 		Manufactured	No			110	Each	10.0000	2	2			
Placard, Max Load													
<div> <div>Location</div> <div>ST134</div> <div>62867</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>10</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

63042

59945

62802

62805

62806

62815

62867

63042

62802

62805

62806

62815

62867

## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED  
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: **A**  
 Date: 10.08.18